



ok Plw
Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Soln
D130-700-011
Job Sheet 172133



000932

Part No: D130-700-011

Job Qty: 4 ea

Part Name: EC130 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 3/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/2/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 2 2018
160	Packaging	4 pcs		3/2/18	0.00	0.00	Packaging1-1		MAR 0 6 2018
170	QC	4 pcs		3/2/18	0.00	0.00	QC4		
175	DC	4 pcs		3/2/18	0.00	0.00	DC		
180	Packaging	4 pcs		3/2/18	0.00	0.00	Packaging3-1		
190	QC21-FG	4 Ea		3/2/18	0.00	0.00	QC21		DAS 21 MAR 0 7 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D130-700-011CHG001

Descriptions: 180 - Identify and pack for shipping as per PPP D130-700-011 LOCATION: FG012

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	16 Ea (4 ea)	90-Start up Operation	
AN4-15A	Bolt	32 Ea (8 ea)	90-Start up Operation	
D2182B060	Clamp Cushion Black 6.0 "Long	16 Ea (4 ea)	90-Start up Operation	
D2274	Radius Block	48 Ea (12 ea)	90-Start up Operation	
D2519	Clamp	16 Ea (4 ea)	90-Start up Operation	
D2529	Washer	48 Ea (12 ea)	90-Start up Operation	
D3167-1	Bearpaw	8 Ea (2 ea)	90-Start up Operation	
D3171-1	Angle Bracket	16 Ea (4 ea)	90-Start up Operation	
MS21042L4	Nut	48 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	48 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	16	88	0
	AN4-15A	32	169	0
	D2182B060	16	48	0
	D2274	48	121	0
	D2519	16	24	0
	D2529	48	3,046	0
	D3167-1	8	0	0
	D3171-1	16	23	0
	MS21042L4	48	1,631	0
	NAS1149D0463J	48	3,089	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Part Specifications

Specifications could not be found.

Plex 2/13/18 9:46 AM Dart.lajeunesse.marie

Comments :



Serial No : **S043942** Dart Hawkesbury

D130-700-011

EC130
Bearpaws
Active

Operation : 90-Start up Operation
Next Op : 160-Packaging

Description :

Status : Allocated

Quantity :
Heat Code :

Change
Number :

Printed : 2/20/18 4:06 PM Sonia Quirion
Special

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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OTHER : _____																						



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Master Unit 000932

Containers on Master Unit 000932				
Serial No	Part No	Customer Part No	Status	Quantity
S042845	AN4-12A	AN4-12A	Allocated	16
S042842	AN4-15A	AN4-15A	Allocated	32
S042828	D2182B060	D2182B060	Allocated	16
S042819	D2274	D2274	Allocated	48
S042816	D2519	D2519	Allocated	16
S042809	D2529	D2529	Allocated	48
S005356	D3171-1	D3171-1	Allocated	3
S042805	MS21042L4	MS21042L4	Allocated	48
S042804	NAS1149D0463J	NAS1149D0463J	Allocated	48

03167-1 5042458 8x

D3171-1 5043939 17x

Change Record

PAGE 1 OF 1

Part Number: D130-700-011

Description: EC130 BEARPAW

[illegible]

5 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)